

PLASTIC EXTRUSION and EXPANSION LINE SET UP PERSON/OPERATOR – NIGHT SHIFT

(One Open Position)

The team at Grayline believes in trust, clarity, respect, and personal empowerment. We communicate frequently in a respectful, direct, manner and work together to make things better for our team. If you are looking for an organization that will value you as an individual and allow you to contribute your voice to our future success then we are interested in talking to you.

This position requires strong mechanical aptitude, excellent attention to detail, good troubleshooting skills and effective communications. Prior experience with machine set up and operation is required. Must be able to become certified as a forklift driver (in-house training is available) and to lift boxes weighing up to 55 lbs. Specific duties include:

- Reviewing written job requirements
- Gathering proper materials for job
- Setting up tooling within extruder or expander process parameters, and auxiliary equipment
- Operating extrusion or expansion line and completing required written documentation.
- Monitoring parts produced and adjusting the process, as necessary.
- Inspecting product for conformance to specifications
- Troubleshooting to determine cause of non-conformance.
- \$23.00 - \$25.00 per hour, DOE (Includes \$3 Shift premium)

NIGHT SHIFT working hours: (36 hrs/wk on “A” weeks, alternating with 44 hrs/wk on “B” weeks)

- Monday, Tuesday, Wednesday 5:00 pm to 5:30 am (12 hrs)
- Every Other Thursday 5:00 pm to 1:30 am (8 hrs)